



**DOMILL
ABRASIVE**

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Particle Size Distribution for Lapping JIS240-JIS3000

Grits	Sedimentation Tube (μm)				Photosedimentation (μm)			
	DS0	DS3	DS50	DS94	DS0	DS3	DS50	DS94
JIS240	127	90	60.0±4.0	48	127	103	57.0±3.0	40
JIS280	112	79	52.0±3.0	41	112	87	48.0±3.0	33
JIS320	98	71	46.0±2.5	35	98	74	40.0±2.5	27
JIS360	86	64	40.0±2.0	30	86	66	35.5±2.0	23
JIS400	75	56	34.0±2.0	25	75	58	30.0±2.0	20
JIS500	65	48	28.0±2.0	20	63	50	25.0±2.0	16
JIS600	57	43	24.0±1.5	17	53	43	20.0±1.5	13
JIS700	50	39	21.0±1.3	14	45	37	17.0±1.3	11
JIS800	46	35	18.0±1.0	12	38	27	14.0±1.0	9.0
JIS1000	42	32	15.5±1.0	9.5	32	23	11.5±1.0	7.0
JIS1200	39	28	13.0±1.0	7.8	27	20	9.5±0.8	5.5
JIS1500	36	24	10.5±1.0	6.0	23	17	8.0±0.6	4.5
JIS2000	33	21	8.5±0.7	4.7	19	14	6.7±0.6	4.0
JIS2500	30	18	7.0±0.7	3.6	16	11	5.5±0.5	3.0
JIS3000	28	16	5.7±0.5	2.8	13	8.0	4.0±0.5	2.0
JIS4000					11	5.0	3.0±0.4	1.3
JIS5000					8.0	3.5	2.0±0.4	0.8
JIS6000					6.0		1.2±0.3	0.6(75%)